**BILL OF MATERIALS**

**Product:  *HUMCO 4 LB CARTON***

**Carton Specifications:**

* **COMPARE CARTON TO MASTER FOR ART WORK ( Front and Back of Carton)**
* Dimensions of carton are: 3-3/4”W x 9”D x 3-3/4”L
* Carton reads Net WT 4lb. ( 1.81kg)

**Carton Recipe:**

* Set carton machine at 80 per minute

**Case Specification:**

* Case is brown corrugated with black print and is called 64 auto.
* Case has 6-1/2doz Epsom Salt printed on outside of corrugated box
* Case inside dimensions are: 7-7/8”W x 9-7/8”D x 12”L

**Packing Specification:**

* 6 ct. / case , packed vertically into case
* Date code to be applied both to carton and case
* Date code will be day of the month (i.e. 29 ) exp meaning month and year product expires (0414) it will appear at top of the carton (29EXP0414)
* Date code will also include product reference (i.e. 29EXP0414HUM4)
* 100 cases/pallet double stretch wrapped with pallet marker carton indicator on all four sides.
* Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap

**Pallet Configuration:**

* 20 cases per layer, stacked 5 high = 100 cases per pallet

**Revision: 00**

**Date: 09/27/2011**